

EVERCOAT®

INNOVATIVE SOLUTIONS
THAT PERFORM.

RAGE ULTRA

The world's best
premium light-weight
universal body filler

RAGE ULTRA



The very latest filler technology

Unique, sustainable premium **ECORESIN™** giving unprecedented curing and sanding benefits

Reduces application and sanding time by up to 46 %*

Improved sandability by up to 30% reduced abrasive consumption

Even, pin-hole free application of material

Exceptional adhesion with a super smooth finish

101341 – 3 Liter
101232 – 1 Liter

Rage Ultra is the new light-weight, universal, premium filler for 90% of the everyday repair processes. Through the unprecedented curing and sanding features the repair process is not only significantly speeded up but also markedly increased in quality. Save time, material and eliminate costly re-work!

Rage Ultra does not feel or look like a normal filler. There is a good reason for this; The low viscosity of the material encourages the correct application of layers of material. This results in an even, smooth, pin-hole free surface. The patented formula, containing the new premium **ECORESIN™**, allows itself to be sanded during the curing process. In this case the initial sanding process can be started at 8-10 mins. In addition to the fast curing, Rage Ultra also possesses exceptional light sanding characteristics. An unprecedented amount of stock removal can be achieved without effort or changing of abrasive. The sanding process can be started at P180 – P240 grit.

With Rage Ultra the sanding process is finished in appx. 20 mins. Compared to a conventional filler which mostly can only be started at 20 mins.

*Test it yourself and experience
the many advantages it brings
to your repair process!*

*when used as part of the RAGE ULTRA EXPRESS REPAIR SYSTEM

RAGE ULTRA

Universal Lightweight Body Filler

Edition date: 1.11.2018 | Page 1/1

DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY Rage Ultra is the world's best, new light-weight, universal, premium filler for 90% of the everyday repair processes. It enables an appx. 46% reduction in application and sanding time* and a 30% reduction in consumption of abrasives.	
SUBSTRATES	Exceptional adhesion to a variety of suitably abraded substrates including: OE paint & clearcoat, steel, galvanised steel, zinc coated steel, aluminium, composite plastics, hard plastics, SMC, polyester filler.	
PREPARATION	Before sanding, thoroughly clean the area to be repaired removing all traces of dirt, oil and wax residues. Lightly abrade the repair area to key the surface. Use a fine abrasive to remove any deep or heavy scratch pattern. Remove the dust. The area to be repaired must be completely dry before application of product.	
MIXING	The mixing ratio is 2% by weight. Place the required amount of hardener on a clean, grease free, mixing board and add the requisite 2% hardener. Refer to the illustration on the product lid for an optical guide to ensuring the correct ratio. Thoroughly mix the material to a consistent, homogenous mass that is one uniform colour. Only use the EVERCOAT hardener provided.	
APPLICATION	First, apply a very thin layer of mixed material with firm pressure to the repair area. This promotes an optimum, pin-hole free application and excellent adhesion. Increase to the desired depth of repair by applying layers of product.	
SANDING	The sanding process can usually begin after appx 8-10 mins. The initial sanding can be started with P180 – P240 grit.	
TECHNICAL DATA	Colour	light grey
	Physical State	liquid
	Solubility	not soluble in cold and warm water
	Working time	3-5 minutes
	Dry to sand time	8-10 minutes
	Corrosion Protection	500 hours salt spray (Harshaw)
	Maximum build	6 mm (sanded)
	Ingredients and Precautions	Safety data sheet (MSDS) available on request
	VOC	EU limit for volatile organic compounds: 250 g/l (2007) This product contains max 5 g/l VOC.
	The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidity unless otherwise specified.	
STABILITY	Best before date: 18 month from manufacturing date The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 8 10 233 8 = year 2018 10 = month Octobre 233 = running batch number	
STORAGE	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.	
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at www.evercoat.de .	

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101232 – 1 Liter

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